

| Product Name   | Spotcheck Penetrant, SKL-SP2     | Batch Number   | 25K022  |
|----------------|----------------------------------|----------------|---------|
| Date           | 10/08/2025                       | Best By Date   | 10/2030 |
| Classification | Type 2, Method B, C, D Penetrant | Purchase Order |         |

It is hereby certified that when tested at the time of manufacture, the above listed material and batch number meets the requirements of and has been tested for Sulfur and Halogens according to:

- ASME Boiler and Pressure Vessel Code, Section V 2025 Edition, Nondestructive Article 6 paragraphT-641 and Article 24 as applicable.
- ASTM 165/E-165M-23 Paragraph 7.1
- NAVSEA T9074-AS-GIB-010/271(April 30, 1997 including Notice 1, September 11, 2014)
  Paragraph 5.3.1 and 5.6.2.
- MIL-STD-2132E, March 29, 2016, Paragraphs 7.1, 7.1.2 and 7.1.3, Appendix C, Paragraph 40.
- NAVSEA 250-1500-1 (Rev.19) Paragraphs 12.5.1.1 and 12.5.1.1.1.

The following test results were obtained:

| Sulfur | 25 | ppm | NA | g/100g | NA | g/100 ml | CL+F <10 | ppm <0.0010 | wt., | % |
|--------|----|-----|----|--------|----|----------|----------|-------------|------|---|
|        |    |     |    |        |    |          |          |             |      |   |

Specification: ASTM 1417, Paragraph 5.1

Lan Marx

Meets requirements

Specification: AMS 2644J

When tested according to paragraph 4.3.2, Sampling Plan A, the following test results were obtained:

## 4.2.2.1 Penetrant Tests:

| Test              | Requirements | Result   |
|-------------------|--------------|----------|
| Flashpoint        | 3.3.3        | 224 ° F  |
| Viscosity         | 3.3.4        | 4.26 cst |
| Penetrant Removal | 3.3.8.7      | PASS     |
| Water Content     | 3.3.8.8      | 0.02 %   |

It is hereby certified that when tested at the time of manufacture, the above listed material and batch number meets the requirements.

Approved by:

Laurie Marx

**Quality Control Manager** 

## Notes:

- 1. Our batch number appears on the bottom of all aerosol cans and on the label of all bulk containers.
- 2. Most specifications require test results to be stated in percent but some require parts per million (ppm). To convert "percent" figures to "parts per million" move the decimal four places to the right.
- 3. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.



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Specification: ISO 3452-2

• 5.4.1 Table 2

| Individual Property       | Section  | Requirement                                   | Result |  |
|---------------------------|----------|---|--------|--|
| Appearance                | 6.1      | Red Liquid                                    | PASS   |  |
| Sensitivity               | 6.2      | Sensitivity Level (1(<75%) or 2 (≥75%))       | 2      |  |
| Density                   | 6.3      | 0.796-0.880@ 20°C (68°F)                      | 0.843  |  |
| Viscosity                 | 6.4      | 3.74-4.57cSt @37. 8 °C (100°F)                | 4.255  |  |
| Flashpoint                | 6.5      | >(210.2°F (100°C)                             | 224    |  |
| Corrosive Properties (Mg) | 6.11.3.2 | No evidence of staining, pitting or corrosion | PASS   |  |

Approved by:

Laurie Marx

Form No. 3452 SKLSP2 R-8/25

**Quality Control Manager** 

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