Spotcheck Developer SKD-S2

Date: 08/13/2021
Purchase Order:
Batch #: 21H039

It is hereby certified that when tested at the time of manufacture, the above listed material and batch number meets the requirements of and has been tested for Sulfur and Halogens according to:

- ASME Boiler and Pressure Vessel Code, Section V, 2004,2007,2010,2013,2015,2017 and 2019 Edition, Nondestructive Examination, including 2005, 2006, 2008,2009b, and 2011a Addenda, Article 6 Paragraph T-641 and Article 24 as applicable.
- ASME Boiler and Pressure Vessel Code, 1995, 1998 and 2001 Edition, Section V Nondestructive Examination, including 1999, 2000, 2002 and 2003 Addenda, Article 6 Paragraph T-640 and Article 24 as applicable.
- ASME Boiler and Pressure Vessel Code, 1986, 1989 and 1992 Edition, Section V , Nondestructive Examination, Article 6 including 1992 Addenda, Paragraph T-625, 1993 Addenda Paragraph T-640 and Article 24 as applicable.
- ASTM E-165-92, ASTM E-165-94, ASTM E-165-95, ASTM E-165-02,ASTM E-165-09, ASTM E-165/E-165M-12, ASTM E-165/E-165M-18, ASTM E-165/E-165M-18, Paragraph 7.1.
- MIL-STD-271F(SH) June 27, 1986, Paragraphs 5.3 and 5.3.1, including Notice 1 Paragraph 5.6.1 June 21, 1993.
- NAVSEA T9074-AS-GIB-010/271(April 30, 1997 including Notice 1, September 11, 2014 Rev. 1) Paragraph 5.3.1 and 5.6.2
- NAVSEA 250-1500-1 (Rev. 10 June 1979, Rev. 11 May 1983, Rev. 12 December 1987 including ACN 2 November 15, 1990, Rev. 13 October 1993 including ACN 4 June 30, 1995, Rev. 16 May 9, 2003 Including ACN 5, Rev. 17, Sept. 2007 including ACN 6, and Rev. 18 August 2013) Paragraphs 12.5.1.1 and 12.5.1.1.1
- MIL-STD-2132D, February 11, 2003, Paragraphs 7.1, 7.1.2 and 7.1.3, Appendix C, Paragraph 40.

The following test results were obtained:

Sulfur 56.635 ppm 0.0057 wt., % of residue. CL+F 95.541 ppm 0.0095 wt., % of residue

Cleaner residue (see note 3) NA g/100g NA g/100ml

It is further certified that this material does not contain mercury as a basic element and that no mercury bearing equipment has been used in its manufacture.

Notes:
1. Our batch number appears on the bottom of all aerosol cans and on the label of all bulk containers.
2. Most specifications require test results to be stated in percent but some require parts per million (ppm). To convert “percent” figures to “parts per million” move the decimal four places to the right.
3. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.

Mathew Plamoottil
Quality Assurance Manager

Laurie Marx
Quality Control Manager

155 Harlem Ave.
Glenview, IL 60025
P: 1-847-657-5300

MAGNAFLUX

Certification

Spotcheck Developer SKD-S2

Date: 08/13/2021
Purchase Order:
Batch #: 21H039

It is hereby certified that the above listed inspection material and batch number meets the requirements of AMS 2644H and is approved by the U.S. Air Force and listed on QPL-AMS-2644.

When tested according to paragraph 4.3.2, Sampling Plan A, the following test results were obtained:

- 4.2.2.1 Penetrant Tests:

Flash Point (PMCC), 3.3.3	NA	º F
Viscosity, 3.3.4 (cs. Nominal)	NA	cs@100 º F
Fluorescent Brightness, 3.3.8.3.3(FP-4PE Standard)	NA	%
Water Tolerance (Method A), 3.3.8.5	NA	%
Water Tolerance (Method B, D), 3.3.8.5	NA	
Removability, 3.3.8.6	NA	
Water Content, 3.3.8.7	NA	%

- 4.2.2.1 Emulsifier Tests:

Flash Point (PMCC), 3.3.3	NA	º F
Viscosity, 3.3.4 (cs. Nominal)	NA	cs@100 º F
Water Content (Method D Only), 3.3.9.6	NA	%

- 4.2.2.3 Developer Tests:

Developer Fluorescence, 3.3.10.2	PASS	
Developer Removability, 3.3.10.4	PASS	
Redispersibility, 3.3.10.5	PASS	

- 3.3.11.4 Remover Tests:

Penetrant Removal, 4.4.11.2	NA	

It is further certified that this material meets the requirements of ASTM E 1417, Paragraph 5.1.

Batch Numbers appear on labels of bulk containers and on bottoms of aerosol cans.

Mathew Plamoottil
Quality Assurance Manager

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Quality Control Manager

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P: 1-847-657-5300

MAGNAFLUX

Certification

SKD-S2

Date: 08/13/2021
Purchase Order:
Batch #: 21H039

We hereby certify that the Penetrant inspection material
Type SKD-S2 , Batch No. 21H039
Manufactured in August, 2021 furnished on the above order number
meets the requirements of EN ISO 3452-2, with the following results.

Individual Property	Section	Requirement	Result
Appearance	6.1	White	PASS
Sensitivity (30µm panel)	6.2	Sensitivity Level (1(<75%) or 2 (≥75%)) Penetrant: SKL-SP2	2
Density	6.3	.707-.824@ 20°C (68°F)	0.787
Residue on evaporation/solid content	6.13	13.83 - 16.94 g*	15.98
Flashpoint	6.5	NA	NA**
Corrosive Properties (Mg)	6.11	No evidence of staining, pitting or corrosion	PASS
Developer Performance	6.15	Fine, even, non-reflective and non-fluorescent coating, shall increase visibility of the penetrant indications	PASS
Re-dispensability	6.16	Readily dispersed when stirred or agitated. Aerosol shall be suspended after 30sec shaking	PASS

*Residue on evaporation/solid content is done from the bulk material and not the aerosol cans. Value obtained is more accurate on bulk material.

**Flashpoint not required per ISO3452-2:2013 6.5.1 flashpoint measurement only required for material with nominal flash of 20°C and 110°C. Flashpoint is below 20°C

***Testing in accordance with 5.4.3 Table 4 as applicable

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