

SAFETY DATA SHEET



Version 17.2 replaces Version 17.1
Revision date: 22.08.2018
According to (EU) No. 2015/830

SECTION 1

IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

- 1.1 Product identifier:** **MAGNAVIS® 1 Grey**
- 1.2 Relevant identified uses of the mixture and uses advised against:**
Relevant identified uses: Iron powder used in Magnetic Particle Inspection (MPI).
Uses advised against: This product is not recommended for any use other than the identified uses above.
- 1.3 Details of the supplier of the safety data sheet**
Manufacturer: Magnaflux® (A division of ITW Ltd)
Address: Faraday Road, South Dorcan Industrial Estate, Swindon, UK
Postcode: SN3 5HE
Telephone/fax number: Telephone: +44 (0)1793 524566
Fax: +44 (0)1793 490459
Web: www.eu.magnaflux.com
- Email address of competent person responsible for SDS:** support.eu@magnaflux.com
- National contact:** None appointed
- 1.4 Emergency telephone number:** DURING OFFICE HOURS, CALL
T: +44 (0)1793 524566 (English only)
Office hours (GMT) Monday - Thursday 8am - 5pm, Friday 8am - 4pm
OUT OF OFFICE HOURS, CALL
T: +44(0)203 394 9866
- Opening hours:**

SECTION 2

HAZARDS IDENTIFICATION

- 2.1 Classification of the substance or mixture:**
Classification according to Regulation (EC) No 1272/2008 (CLP): This product is not classified as dangerous according to Regulation (EC) No 1272/2008 [CLP].
Additional information EUH210
- For full text of hazard statements, and EU hazard statements see SECTION 16.
- 2.2 Label Elements:**
Labelling according to regulation (EC) No 1272/2008 [CLP]
Hazard Pictograms: This product does not need to be labelled in accordance with Regulation (EC) No 1272/2008 [CLP].
Signal Word: None.
Hazard Statement(s): Not applicable.
Precautionary Statement(s): P260 Do not breathe dust.
P280 Wear suitable protective clothing.
Supplementary Precautionary Statement(s): None

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Supplementary Hazard Information (EU)
Hazard Determining Component(s)
2.3 Other hazards:
Dust inhalation hazard.

EUH210 Safety data sheet available on request.
None

SECTION 3

COMPOSITION / INFORMATION ON INGREDIENTS

3.2 Mixtures

Ingredient Name	Cas No	EC No	REACH Registration Number	% Weight	Classification according to Regulation (EC) No 1272/2008 [CLP]	Additional information
Iron Powder	7439-89-6			80 - 95	Not classified	Has WEL
Titanium Dioxide	13463-67-7			< 10%	Not classified	Has WEL

Note: Hazard statement(s) and risk phrase(s) in this section apply only to raw materials, not necessarily to finished products.

**See Section 16 for hazard statement(s) and risk phrase(s) text in full.*

SECTION 4

FIRST AID MEASURES

4.1 Description of first aid measures:

General notes:

If symptoms persist, seek medical attention. Show this safety data sheet to the doctor in attendance.

Following inhalation:

Remove to fresh air. Keep at rest. If not breathing, give artificial respiration. Seek medical attention if symptoms occur.

Following skin contact:

Flush with water, use soap if available. Contaminated clothing should be washed before re-use.

Following eye contact:

Flush eyes with large amounts of water for at least 10 minutes and seek medical attention if irritation persists.

Following ingestion:

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Seek medical attention if symptoms occur.

Self-protection of the first aider:

No action shall be taken involving any personal risk or without suitable training. If it is suspected that the mixture is still present, wear appropriate personal protective equipment.

4.2 Most important symptoms, both acute and delayed:

No delayed effects known.

4.3 Indication of any immediate medical attention and special treatment needed:

None known.

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SECTION 5

FIREFIGHTING MEASURES

- 5.1 **Extinguishing media:**
Suitable extinguishing media: Carbon dioxide, foam, dry chemical, water fog or spray.
Unsuitable extinguishing media: High pressure water jet.
- 5.2 **Special hazards arising from the substance or mixture:**
Material is non flammable but has the potential to form flammable dust clouds in air.
Hazardous combustion products: Smoke and soot.
- 5.3 **Advice for fire-fighter:**
Self contained breathing apparatus and full protective clothing must be worn if necessary.

SECTION 6

ACCIDENTAL RELEASE MEASURES

- 6.1 **Personal precautions, protective equipment and emergency procedures:**
Suitable protective equipment (see Section 8) should be worn to prevent any contamination of skin, eyes and personal clothing.
For non-emergency personnel: Remove ignition sources.
For emergency responders: Remove ignition sources. Keep unnecessary people at a safe distance.
- 6.2 **Environmental precautions:**
Prevent product from entering drains sewers and watercourses. Notify the Environment Agency or water authorities if a major spillage occurs. Prevent product from contaminating soil.
- 6.3 **Methods and material for containment and cleaning up:**
Avoid creating dust. Take measures to prevent the build up of electrostatic charge.
For containment: Contain spillage. Place in a container for disposal according to local/national regulations.
Large spills should be placed into containers pending disposal. Dispose of waste according to local/national regulations.
For cleaning up: Sweep up.
Other information: No other information.
- 6.4 **Reference to other sections:**
For Personal Protective Equipment see Section 8. For disposal information see Section 13.

SECTION 7

HANDLING & STORAGE

- 7.1 **Precautions for safer handling:**
Protective Measures: Wear suitable protective clothing, such as chemical resistant gloves, apron, goggles and mask to protect from dust. Avoid contact with skin and eyes.
Do not breathe product dust. Ensure adequate exhaust ventilation when in use.
Measures to prevent fire: Take measures to prevent the build-up of electrostatic charge.
Advice on general occupational hygiene: Wash thoroughly after handling.
- 7.2 **Conditions for safe storage, including any incompatibilities:**
Technical measures and storage conditions: Store in original container in a cool dry area away from heat and sources of ignition.

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<p>Packaging materials: Requirements for storage rooms and vessels:</p> <p>Further information on storage conditions:</p> <p>7.3 Specific end use(s): Recommendations:</p> <p>Industrial sector specific solutions:</p>	<p>Keep containers tightly closed when not in use. Store in original container. Recommended storage temperature 10 °C to 30 °C. Keep containers out of direct sunlight. Rotate stock and check regularly for damaged items.</p> <p>Use only for Non Destructive Testing (NDT) applications. See product data sheet for further information.</p>
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SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters:
Occupational exposure limit values:
Occupational exposure figures have been set for some of the components of this preparation based on GESTIS International Limit Values or manufacturers' recommendation.

Ingredient name	Country	Limit value - 8 hours		Limit value - short term	
		ppm	mg /m ³	ppm	mg /m ³
Titanium dioxide (respirable)	UK		4		
Titanium dioxide (inhalable)	UK		10		
Titanium dioxide (inhalable)	Sweden		5		
Iron Oxide fume or respirable dust (as Fe).	UK		5		10
	Sweden		3.5		
Data obtained from GESTIS International Limit Values					

Note: Where no specific short-term exposure limit is listed, a figure three times the long-term exposure limit should be used.

Derived No Effect Level (DNEL) – Iron

End User	Exposure Route	Exposure Time	Effects	DNEL
Worker	Inhalation	Long term	Local	3 mg/m ³

Derived No Effect Level (DNEL) – Titanium Dioxide

End User	Exposure Route	Exposure Time	Effects	DNEL
Worker	Inhalation	Long term	Local	10 mg/m ³

Note: The Derived No Effect Level (DNEL) is an estimated safe level of exposure that is derived from toxicity data in accordance with specific guidance within the European REACH regulation. The DNEL may differ from an Occupational Exposure Limit (OEL) for the same chemical. OELs may be recommended by an individual company, a government regulatory body or an expert organization, such as the Scientific Committee for Occupational Exposure Limits (SCOEL) or the American Conference of Governmental Industrial Hygienists (ACGIH). OELs are considered to be safe exposure levels for a typical worker in an occupational setting for an 8-hour work shift, 40 hour work week, as a time weighted average (TWA) or a 15 minute short-term exposure limit (STEL). While also considered to be protective of health, OELs are derived by a process different from that of REACH.

Predicted No Effect Concentration (PNEC)

	Titanium Dioxide	Iron
Water - Fresh Water	0.127 mg/l	No data - aquatic toxicity unlikely
Water - Marine Water	1 mg/l	No data - aquatic toxicity unlikely

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Water - Intermittent release	0.61 mg/l	No data - aquatic toxicity unlikely
Sediment - Fresh water	1000 mg/kg dw	No data available at present
Sediment - Marine water	100 mg/kg dw	No data available at present
Soil	100 mg/kg dw	No data available at present
Sewage Treatment plant	100 mg/l	No data - aquatic toxicity unlikely

8.2 Exposure controls:

Concentrations of product dusts in the working atmosphere must be kept as low as is reasonably practicable. Exposure should be minimised by the use of appropriate containment, engineering control and ventilation measures.

Where this is not possible, personal protective equipment should be worn as indicated below where appropriate.

Appropriate engineering controls:

Provide adequate ventilation, including appropriate local extraction, to ensure that the defined occupational exposure limits are not exceeded.

Personal protection equipment:

Eye and face protection:

Safety glasses with side-shields conforming to EN166.

Skin protection - hand:

Protective gloves conforming to EN374. Use chemical resistant gloves recommended by glove manufacturer as being suitable for iron oxide if hand exposure is unavoidable. Consult the glove manufacturer for exact breakthrough time.

Skin protection – other:

Wear impervious clothing. The type of protective equipment must be selected according to the concentration and amount of dangerous substance at the specific workplace.

Respiratory protection:

For nuisance exposures use type P1 (EU EN 143) particle respirator. If using in a confined or unventilated area use a respirator type ABEK-P3 (EU EN 143) filter cartridge. Use respirators and components tested and approved under CEN standards.

Thermal hazards:

Not applicable

Environmental exposure controls:

Avoid any release to the environment.

SECTION 9

PHYSICAL & CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties:

Appearance:	Grey powder.
Odour:	None.
Odour threshold:	N/A
pH:	Neutral.
Melting point/freezing point:	No data available.
Initial boiling point and boiling range:	No data available.
Flash point (PMCC):	No data available.
Evaporation rate (BuAC = 100):	No data available.
Flammability (solid, gas) (Limits in air):	No data available.
Upper/lower flammability or explosive limits:	No data available.
Vapour pressure:	No data available.
Vapour density (Air = 1):	No data available.
Relative density:	3.0 g/cm ³ .

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Solubility:	Not soluble.
Partition coefficient: n-octanol/water:	No data available.
Auto-ignition temperature:	No data available.
Decomposition temperature:	No data available.
Viscosity (ASTM D445):	No data available.
Explosive properties:	No data available.
Oxidising properties:	No data available.

Note: properties relate to the bulk product only unless otherwise stated.

9.2 Other information:
No other information.

SECTION 10 STABILITY & REACTIVITY

10.1 Reactivity:	No data available.
10.2 Chemical stability	Stable under normal conditions of use and applications.
10.3 Possibility of hazardous reactions:	No data available.
10.4 Conditions to avoid:	None under normal conditions of storage and use.
10.5 Incompatible materials:	Strong oxidising agents. Acids and alkalis.
10.6 Hazardous decomposition materials:	None under normal conditions of use. Smoke, soot and oxides of carbon on combustion.

SECTION 11 TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects:	based on data for component materials.
Acute toxicity - oral:	Based on the available data, the classification criteria are not met.
Acute toxicity – dermal:	Based on the available data, the classification criteria are not met.
Acute toxicity – inhalation:	Based on the available data, the classification criteria are not met.
Skin corrosion/irritation:	Based on the available data, the classification criteria are not met.
Serious eye damage/irritation:	Based on the available data, the classification criteria are not met.
Respiratory sensitisation:	Based on the available data, the classification criteria are not met.
Skin sensitisation:	Based on the available data, the classification criteria are not met.
Germ cell mutagenicity:	Based on the available data, the classification criteria are not met.
Carcinogenicity:	Based on the available data, the classification criteria are not met.
Reproductive toxicity:	Based on the available data, the classification criteria are not met.
STOT single exposure:	Based on the available data, the classification criteria are not met.
STOT repeated exposure:	Based on the available data, the classification criteria are not met.
Aspiration hazard:	Based on the available data, the classification criteria are not met.

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Information on likely Routes of Exposure and Potential Health Effects:

Inhalation:	Inhalation of the dry product can cause discomfort of the respiratory tract. Repeated or prolonged breathing of particles may cause respiratory disease.
Ingestion:	Ingestion may cause discomfort of the mouth, throat and digestive tract.
Eye contact:	Exposure to high airborne concentrations may produce physical discomfort and possible damage to the outer surface of the eye.
Skin contact:	Frequent or prolonged contact with the product may irritate skin.

Toxicity Test Results: based on data for component materials, where available.

Titanium Dioxide

Acute Toxicity - oral	LD50 (rat)	> 5000 mg/kg
Acute Toxicity - dermal	LD50 (rabbit)	> 5000 mg/kg
Acute Toxicity - inhalation	LC50 (rat)	> 6.8 mg/l 4 hours

Iron

Acute Toxicity - oral	LD50 (rat)	> 5000 mg/kg
Acute Toxicity - dermal	LD50 (rabbit)	no data available
Acute Toxicity - inhalation	LC50 (rat)	> 250 mg/m ³ air (6 hours)

Other Information: No other information.

SECTION 12 ECOLOGICAL INFORMATION

Based on data for component materials

12.1 Toxicity:

Iron

Fish	Cyprinus carpio	LC50	96 hours	1.29 mg/l
Aquatic Invertebrates	Daphnia magna	EC50	48 hours	> 100 mg/l

Titanium Dioxide

Fish	Onchorhynchus mykiss	LC50	96 hours	> 100 mg/l
Fish	Pimephales promelas	LC50	96 hours	> 1000 mg/l
Aquatic Invertebrates	Daphnia magna	LC50	48 hours	> 100 mg/l
Aquatic Plants	Pseudokirchnerella subcapitata	EC50	72 hours	16 mg/l
Microorganisms	Hyalella azteca	NOEC	28 days	> 100000 mg/kg dw

12.2 Persistence and degradability:	Not relevant for inorganic substances.
12.3 Bioaccumulative potential:	This preparation does not contain any substances expected to be bioaccumulative.
Partition coefficient: n-octanol/water (log Kow):	No data available.
Bioconcentration factor (BCF):	No data available.
12.4 Mobility in soil:	Immobile in soil.
12.5 Results of PBT and vPvB assessment:	This mixture does not contain any substances that are assessed to be a PBT or vPvB.
12.6 Other adverse effects:	No data available.

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SECTION 13

DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods:

Dispose of waste and residues in accordance with local authority requirements. Seek the advice of an approved waste disposal contractor for disposal at a licensed facility in accordance with national legislation.

Product/packing disposal:

Empty containers may contain residue and can be dangerous. Do NOT remove labels.

Waste codes/waste designations according to LoW:

Not hazardous waste.

NOTE: Waste codes are assigned based upon the most common uses for this material and may not reflect contaminants resulting from actual use. Waste producers need to assess the actual process used when generating the waste and its contaminants in order to assign the proper waste code(s).

Waste treatment – relevant information:

Dispose of waste and residues in accordance with local authority requirements. Seek the advice of an approved waste disposal contractor for disposal at a licensed facility in accordance with national legislation. Do not empty down the drain.

Sewage disposal – relevant information:

Other disposal recommendations:

Use a licensed waste contractor. Iron can be recycled to avoid landfill.

SECTION 14

TRANSPORT INFORMATION

14.1	UN number:	ADR/RID:	-
		IMDG:	-
		IATA:	-
14.2	UN proper shipping name:	ADR/RID:	Not dangerous goods.
		IMDG:	Not dangerous goods.
		IATA:	Not dangerous goods.
14.3	Transport hazard class(es):	ADR/RID:	-
		IMDG:	-
		IATA:	-
14.4	Packing group:	ADR/RID:	-
		IMDG:	-
		IATA:	-
14.5	Environmental hazards:	ADR/RID:	-
		IMDG:	-
		IATA:	-
14.6	Special precautions for user:		
	Not applicable.		
14.7	Transport in bulk according to Annex II of Marpol 73/78 and the IBC code:		
	Not applicable.		

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SECTION 15

REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:

EU Regulations:

This data sheet complies with the requirements of Regulation (EC) No 1272/2008 on the classification, labelling and packaging of substances and mixtures.

Safety data sheet as required by EU Regulations 1907/2006 and REACH Annex II Amendment (EU) No. 2015/830.

Information according to 2013/10/EU and 2008/47/EC amendment of the aerosol directive 75/324/EEC.

Not applicable - this product is not an aerosol.

National regulations (Germany):

Wassergefährdungsklasse (water hazard class):

nwg, non-hazardous to water.

Technische Anleitung Luft (TA-Luft):

Class 5.2.1 Overall dust, including fine dust.

15.2 Chemical safety assessment:

No chemical safety assessment has been carried out for this mixture by the supplier.

SECTION 16

OTHER INFORMATION

(i) Indication of changes:

Version 17.2 updated in Section 1.3.

Vertical lines on the left hand side indicate an amendment from the previous version.

(ii) Abbreviations and acronyms:

ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road (Accord européen relatif au transport international des marchandises Dangereuses par Route)
CAS No.	Chemical Abstracts Service number
CEN	European Committee for Standardisation
CLP	Classification, Labelling Packaging Regulation; Regulation (EC) No 1272/2008
ECHA	European Chemicals Agency
EC10	Effective Concentration at 10% inhibition
EC50	Half Maximal Effective Concentration
EC number	EINECS and ELINCS number
EINECS	European Inventory of Existing Commercial Substances
ELINCS	European List of notified Chemical Substances
GHS	Globally Harmonized System
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Lethal Concentration to 50% of a test population
LD50	Lethal Dose to 50% of a test population
MPI	Magnetic Particle Inspection
NDT	Non-Destructive Testing
OEL	Occupational Exposure Limit
PBT	Persistent, Bioaccumulative and Toxic Substance
PMCC	Pensky-Martens closed cup method
PNEC	Predicted No Effect Concentration
PPE	Personal Protection Equipment
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation EC (No) 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail (Reglement International concernant le transport des marchandises Dangereuses)

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	par chemin de fer)
SDS	Safety Data Sheet
STOT RE	Specific Target Organ Toxicity, Repeat Exposure
STOT SE	Specific Target Organ Toxicity, Single Exposure
TA-Luft	Technical Instructions on Air Quality Control (Technische Anleitung zur Reinhaltung der Luft)
vPvB	Very Persistent and Very Bioaccumulative
WEL	Workplace Exposure Limit
WGK	German Water Hazard Class (Wassergefährdungsklasse)

(iii) **Key literature and sources of data:**

- Supplier's safety data sheets for components listed in Section 3.
- European Chemicals Agency, <http://echa.europa.eu/>
- GESTIS International Limit Values Database, http://limitvalue.ifa.dguv.de/Webform_gw.aspx
- Occupational Exposure Limits EH40/2005.
- Commission regulation (EU) 2015/830.
- Control of Substances Hazardous to Health Regulations 2002.
- Hazardous waste regulations 2005.
- Health & Safety at Work Act 1974.
- Regulation (EC) No. 1907/2006 (REACH).
- Regulation (EC) No. 1272/2008 (CLP)
- IFA Database on Hazardous Substances, <http://www.dguv.de/ifa/Gefahrstoffdatenbanken/GESTIS-Stoffdatenbank/index-2.jsp>

(iv) **Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 (CLP):**

This material does not contain any substances which meet the classification criteria according to CLP.

(v) **Hazard statements (number and full text):**

EUH210: Safety data sheet available on request.

Relevant precautionary statements (number and full text):

P260 Do not breathe dust.

P280 Wear suitable protective clothing.

(vi) **Training advice:**

Chemical hazard awareness training, incorporating labelling, Safety Data Sheets (SDS), Personal Protective Equipment (PPE) and hygiene. Chemical hazard risk assessment. Provide adequate information, instruction and training to operators.

DISCLAIMER

The information and recommendations contained herein are based upon data believed to be up-to-date and correct. However, no guarantee or warranty of any kind, express or implied, is made with respect to the information and recommendations contained herein. We accept no responsibility and disclaim all liability for any harmful effects that may be caused by (incorrect) use, handling, purchase, resale, or exposure to our product. Customers and users of our product must comply with all applicable health and safety laws, regulations, and orders. In particular, they are under an obligation to carry out a risk assessment for the particular work places and to take adequate risk management measures in accordance with the national implementation legislation of EU Directives 89/391/EEC and 98/24/EC amended by Directive 2014/27/EU.

Revision summary:	Revision Comments	This SDS is valid from the Revision Date. If you require a SDS for the product manufactured before the Revision Date please contact us at support.eu@magnaflux.com.
	Revision Date	17.2
	Version	22.08.2018