Inspection Certificate
Abnahmeprüfungszeugnis DIN EN 10204.3.1
Certificat De reception
Certificado di collaudo
Keuringsrapport

Batch Number	**261008**	**Product Name**	Spotcheck SKL-WP2 Water Washable Red Penetrant Aerosol
Date of Manufacture	26/10/2026 27/10/2026	**B.B.E.**	10/2031

Specification: Specification:

Specification
We hereby certify that when tested at the time of manufacture, the above material:
1. Meets the requirements of and has been tested for sulfur and halogens according to:
a) ASME Boiler and Pressure Vessel Code, 2025 Edition, Section V, Non-destructive Examination.

b) ASTM E-165/E-165M-23, Paragraph 7.1.

c) MIL-STD-2132E, March 29, 2016, Paragraph 6.1.3.

2. Meets the requirements of EN ISO 3452-1, EN ISO 3452-2 (Sensitivity level 2), AMS 2644J and ASTM E 1417/E 1417M-21 EDT1 Paragraph 5.1& 6.5.1.

3. Conforms to the chemical specifications of the PMUC reference 08-228.

4. We further certify that the material does not contain mercury as a basic element and no mercury bearing equipment was used in its manufacture.

Specification: Ion Testing Results
Test results obtained were as follows:

Test	Section	Limit	Result
Halogen Content (F + Cl)			0.0045%
Sulphur Content (S)			0.0016%

Specification: AMS 2644J Penetrant Test Results
Type 2 Penetrant

When sampled and tested according to paragraph 4.3.2 section 4.2.2.1 of AMS 2644J the following results were obtained:

Test	Section	Limit	Result
Flashpoint	3.3.3	Complies to standard	104 °C
Viscosity	3.3.4	Complies to standard	8.05 mm2/s
Water Tolerance	3.3.8.5	Complies to standard	5%
Penetrant Removability	3.3.8.7	Complies to standard	Passed
Water Content	3.3.8.8	Complies to standard	0.05%

Specification: EN ISO 3452-2
When tested at the time of manufacture the following results were obtained. The information is derived from our quality checks. It does not relive the purchaser from examining the proodct upon delivery and gives no assurance of the product for any particular purpose.

Test	Section	Limit	Result
Appearance	6.1	Equal to standard	Passed
Sensitivity for ISO 3452-2 (SMT 58)	6.2	Level 2	Passed
Density (SMT 50)	6.3	0.839 – 0.927 g/cm3 @ 20°C	0.888 g/cm3 @ 20°C
Dynamic Viscosity	6.4	7.16 – 8.76 mm2/s @ 38°C	8.05 mm2/s
Washability (SMT 47)	6.6	Equal to Std (Water Wash Pen Only)	Passed
Corrosive Properties	6.11	No Corrosion on Magnesium Alloy	Passed
Sulphur (SMT 43)	6.12	<200ppm	16ppm
Halogen (SMT 43)	6.12	<200ppm	45ppm
Water Content for EN ISO 3452-2	6.20	< 5% (Water Wash Pen Only)	0.05%

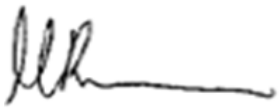
Inspection Certificate
Abnahmeprüfungszeugnis DIN EN 10204.3.1
Certificat De reception
Certificado di collaudo
Keuringsrapport

Flashpoint	6.5 in EN ISO 3452-2	93°C Min for Bulk	104 °C

--- EOR ---

Prepared by **Approved by**





Notes:
1. Our batch number appears on the label of bulk containers. Aerosols have batch numbers printed on bottom of the container.
2. Most specifications require test results stated in percent, but some require parts per million (ppm). To convert "percent" figures to "parts per million" move the decimal four places to the right.
3. MIL-STD-271, MIL-STD-2132 and ASME Sec V, all require that materials be subject to a procedure to evaporate off volatile solvents before analysis for Sulfur and Halogens. According to these specifications, only those residues higher than 0.005 g/100ml shall be analysed for Sulfur and Halogens. Lower residues shall be reported.
4. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.

Magnaflux (A Division of ITW Ltd),
Faraday Road, South Dorcan Industrial Estate,
Swindon, Wiltshire, SN3 5HE, UK
Tel: +44 (0)1793 524566
Fax: +44 (0)1793 490459
Email: sales.eu@magnaflux.com
www.magnaflux.eu