

Inspection Certificate

Abnahmeprüfungszeugnis DIN EN 10204.3.1
Certificat De reception
Certificado di collaudo
Keuringsrapport



Batch Number	2206016	Product Name	Zyglo ZL-15B Water Washable Fluorescent Penetrant
Date of Manufacture	23/06/2022	B.B.E.	06/2027

Specification: Specification

We hereby certify that when tested at the time of manufacture, the above material:

1. Meets the requirements of and has been tested for sulfur and halogens according to:

- a) ASME Boiler and Pressure Vessel Code, 2019 Edition, Section V, Non-destructive Examination.
- b) Anion analysis by ASTM D129 decomposition followed by Ion Chromatography method Annex A4.
- c) ASTM E-165/E-165M-18, Paragraph 7.1.
- d) MIL-STD-2132E, March 29, 2016, Paragraph 6.1.3.

2. Meets the requirements of AMS 2644H and ASTM E 1417/E 1417M-21 Paragraph 5.1 & 6.5.1.

Penetrant brightness tested according to ASTM E 1135.

3. We further certify that the material does not contain mercury as a basic element and no mercury bearing equipment was used in its manufacture.

Test	Section	Limit	Result
Specification			Passed

Specification: Ion Testing Results

Test results obtained were as follows:

Test	Section	Limit	Result
Sulphur Content			12 ppm
Halogen Content			39 ppm

Specification: AMS 2644H Penetrant Test Results

When sampled and tested according to paragraph 4.3.2 section 4.2.2.1 of AMS 2644H the following results were obtained:

Test	Section	Limit	Result
Flashpoint (SMT 14)	3.3.3		104.5°C
Viscosity	3.3.4		4.87 mm ² /s (cSt)
Fluorescent Brightness	3.3.8.3.2		104.5°C
Water Tolerance (SMT 2)	3.3.8.5		12.90 %
Penetrant Removal	3.3.8.6		Passed
Water Content (SMT 18)	3.3.8.7		0.06 %

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Notes:

- 1. Our batch number appears on the label of bulk containers. Aerosols have batch numbers printed on bottom of the container. Bulk materials have a minimum shelf life of 5 years from date of manufacture. Aerosols have a minimum shelf life of 3 years from date of manufacture.
- 2. Most specifications require test results stated in percent, but some require parts per million (ppm). To convert "percent" figures to "parts per million" move the decimal four places to the right.
- 3. MIL-STD-271, MIL-STD-2132 and ASME Sec V, all require that materials be subject to a procedure to evaporate off volatile solvents before analysis for Sulfur and Halogens. According to these specifications, only those residues higher than 0.005 g/100ml shall be analysed for Sulfur and Halogens. Lower residues shall be reported.
- 4. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.

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