Inspection Certificate

MANUFACTURE DATE: 13/01/2020

Abnahmeprufzeugnis DIN EN 10204 3.1
Certificat De reception
Certificado di collaudo
Keuringsrapport

SUBJECT: Spotcheck SKL-WP2 Water Washable Red Penetrant Aerosol

BATCH No: 200105
B.B.E.: JAN 2023

We hereby certify that when tested at the time of manufacture, the above material:

1. Meets the requirements of and has been tested for sulfur and halogens according to:

   a) ASME Boiler and Pressure Vessel Code, 2019 Edition, Section V, Non-destructive Examination.

   b) Anion analysis by ASTM D129 decomposition followed by Ion Chromatography method Annex A4.

   c) ASTM E-165/E-165M-18, Paragraph 7.1.

   d) MIL-STD-2132D, 11 February 2003, Paragraph 7.1, 7.1.2, 7.1.3 and Appendix C, Paragraph 40.

   Test results obtained were as follows:

   Sulfur:0.00096 wt % of residue. **Chlorine + Fluorine:0.0026** wt % of residue.

Cleaner residue (See note 3)	g/100g	g/100ml

2. Meets the requirements of EN ISO 3452-1, EN ISO 3452-2 (Sensitivity level 2), AMS 2644G and ASTM E 1417/E 1417M-16 Paragraph 5.1 & 6.5.1.

   When tested according to paragraph 4.3.2 of AMS 2644G the following results were obtained:

4.2.2.1	**Penetrant Tests**		
	Flashpoint (PMCC) (3.3.3)	:	109ºC
	Viscosity (3.3.4)	:	7.9 mm^2/s (cSt) @ 38°C
	Fluorescent Brightness (3.3.8.3.2)	:	N/A
	Water tolerance Method A, B, C & D (3.3.8.5)	:	5%
	Penetrant Removability (3.3.8.6)	:	Conforms
	Water Content (3.3.8.7)	:	0.08%
4.2.2.2	**Emulsifier Tests**		
	Flashpoint (PMCC) (3.3.3)	:	N/A
	Viscosity (3.3.4)	:	N/A
	Water Content Method D only (3.3.9.6)	:	N/A
4.2.2.3	**Developer Tests**		
	Developer Fluorescence (3.3.10.2)	:	N/A
	Developer Removability (3.3.10.4)	:	N/A
	Redispersibility (3.3.10.5)	:	N/A
3.3.11.4	**Solvent Remover Tests**		
	Penetrant Removal (4.4.11.2)	:	N/A

3. We further certify that the material does not contain mercury as a basic element and no mercury bearing equipment was used in its manufacture.

   Certification is issued under the auspices of the Quality Assurance Manager.

(Authorised Employee)

For and on behalf of MAGNAFLUX (A DIVISION OF ITW LTD)

Notes:

1. Our batch number appears on the label of bulk containers. Aerosols have batch numbers printed on bottom of the container.Bulk materials have a minimum shelf life of 5 years from date of manufacture.Aerosols have a minimum shelf life of 3 years from date of manufacture.
2. Most specifications require test results stated in percent, but some require parts per million (ppm). To convert "percent" figures to "parts per million" move the decimal four places to the right.
3. MIL-STD-271, MIL-STD-2132 and ASME Sec V, all require that materials be subject to a procedure to evaporate off volatile solvents before analysis for Sulfur and Halogens. According to these specifications, only those residues higher than 0.005 g/100ml shall be analysed for Sulfur and Halogens. Lower residues shall be reported.
4. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.

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Inspection Certificate

SUBJECT: **Spotcheck SKL-WP2 Water Washable Red Penetrant Aerosol**

BATCH No: **200105** **B.B.E.:** **JAN 2023**

MANUFACTURE DATE: **13/01/2020**

Specification: EN ISO 3452-2

When tested at the time of manufacture the following results were obtained:

Einzeleigenschaft / ***Characteristic***	Ermittlungen nach EN ISO 3452-2 Abschnitt	**Anforderungen /** ***Quality requirement***	**Ergebnis /** ***Batch testing***
Appearance	6.1	Equal to Std	Pass
Sensitivity	6.2	Level 2	Pass
Density	6.3	0.875 – 0.900 g/cm^3 @ 20°C	0.887 g/cm^3
Viscosity	6.4	7.20 – 8.20 mm^2/s @ 38°C	7.9 mm^2/s
Flashpoint	6.5	93°C Min for Bulk	Bulk 109°C Aerosol -40°C
Washability	6.6	Equal to Std (Water Wash Pen Only)	Pass
Corrosive Properties	6.11	No Corrosion on Magnesium Alloy	Pass
Sulphur Content	6.12	< 200 ppm	9.6 ppm
Halogen Content	6.12	< 200 ppm	26 ppm
Water Content	6.20	< 5% (Water Wash Pen Only)	0.08 %

VorstehendeAngabensind die ErgebnisseunsererQualitätsprüfung. Sie entbinden den Käufernicht von einerEingangsprüfung und habennicht die Bedeutung, die Eignung des ProduktesfüreinenkonkretenEinsatzzweckzuzusichern.

The above information is derived from our quality checks. It does not relieve the purchaser from examining the product upon delivery and gives no assurance of the product for any particular purpose.

Certification is issued under the auspices of the Quality Assurance Manager.

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