Inspection Certificate

MANUFACTURE DATE: 30/03-04/04/2016

Abnahmeprufzeugnis DIN EN 10204 3.1
Certificat De reception
Certificado di collaudo
Keuringsrapport

SUBJECT: Spotcheck SKD-S2 Developer Aerosol

BATCH No: 160307
B.B.E.: MAR/APR 2019

We hereby certify that when tested at the time of manufacture, the above material:

1. Meets the requirements of and has been tested for sulfur and halogens according to:
   a) ASME Boiler and pressure Vessel Code, 2004, 2007, 2010, 2013 & 2015 Edition, Section V, including 2005, 2006, 2008, 2009 & 2011a Addendum, Nondestructive Examination, Article 6 Paragraph T-641 & Article 24 as applicable. Anion analysis by ASTM D129 decomposition followed by Ion Chromatography method Annex A4.
   b) ASTM E-165/E-165M-12, Paragraph 7.1.
   c) MIL-STD-271F (SH), 27 June 86, Paragraph 5.3 and 5.3.1 including notice 1 Paragraph 5.6.1 (21 June 1993).
   d) MIL-STD-2132D, 11 February 2003, Paragraph 7.1, 7.1.2, 7.1.3 and Appendix C, Paragraph 40.

   Test results obtained were as follows:

   Sulfur: 0.0041 wt % of residue. **Chlorine + Fluorine: 0.0031** wt % of residue.

Cleaner residue (See note 3)	g/100g	g/100ml

2. Meets the requirements of EN ISO 3452-1, EN ISO 3452-2, SAFRAN Pr 5000 / In 5000, AMS 2644F and ASTM E 1417/E 1417M-13 Paragraph 5.1. Penetrant brightness tested according to ASTM E 1135.
   When tested according to paragraph 4.2.2 & 4.3.2 of AMS 2644F the following results were obtained:

   4.2.2.1 **Penetrant Tests**

Flashpoint (PMCC) (3.3.3)	:	N/A	
Viscosity (3.3.4)	:	N/A	mm^2/s (cSt) @ 38°C
Fluorescent Brightness (3.3.8.3.2)	:	N/A	
Water tolerance Method A only (3.3.8.5)	:	N/A	
Penetrant Removability (3.3.8.6)	:	N/A	

   4.2.2.2 **Emulsifier Tests**

Flashpoint (PMCC) (3.3.3)	:	N/A
Viscosity (3.3.4)	:	N/A
Water Content Method D only (3.3.9.6)	:	N/A

   4.2.2.3 **Developer Tests**

Developer Fluorescence (3.3.10.2)	:	Conforms
Developer Removability (3.3.10.4)	:	Conforms
Redispersibility (3.3.10.5)	:	Conforms

   3.3.11.5 **Solvent Remover Tests**

Penetrant Removal (4.4.11.2)	:	N/A

3. We further certify that the material does not contain mercury as a basic element and no mercury bearing equipment was used in its manufacture.

Certification is issued under the auspices of the Quality Assurance Manager.

(Authorised Employee)

For and on behalf of MAGNAFLUX DIV OF ITW LTD

Notes:

1. Our batch number appears on the label of bulk containers. Aerosols have batch numbers printed on bottom of the container. Bulk materials have a minimum shelf life of 5 years from date of manufacture. Aerosols have a minimum shelf life of 3 years from date of manufacture.
2. Most specifications require test results stated in percent, but some require parts per million (ppm). To convert "percent" figures to "parts per million" move the decimal four places to the right.
3. MIL-STD-271, MIL-STD-2132 and ASME Sec V, all require that materials be subject to a procedure to evaporate off volatile solvents before analysis for Sulfur and Halogens. According to these specifications, only those residues higher than 0.005 g/100ml shall be analysed for Sulfur and Halogens. Lower residues shall be reported.
4. The above certification gives the results obtained at the time of manufacture. Age and use may alter the properties of any material.

Magnaflux (A Division of ITW Ltd),
Faraday Road, South Dorcan Industrial Estate,
Swindon, Wiltshire, SN3 5HE, UK

Tel: +44 (0)1793 524566 Fax: +44 (0)1793 490459
Email: sales@magnaflux.co.uk www.eu.magnaflux.com

Inspection Certificate

SUBJECT: **Spotcheck SKD-S2 Developer Aerosol** **BATCH No:** **160307** **B.B.E.:** **MAR/APR 2019**

MANUFACTURE DATE: **30/03-04/04/2016**

Specification: EN ISO 3452-2

When tested at the time of manufacture the following results were obtained:

Einzeleigenschaft / ***Characteristic***	Ermittlungen nach EN ISO 3452-2 Abschnitt	**Anforderungen /** ***Quality requirement***	**Ergebnis /** ***Batch testing***
Appearance	6.1	Equal to Std	Pass
Sensitivity	6.2	Equal to Std	Pass
Flashpoint	6.5	N/A	Aerosol -40°C
Corrosive Properties	6.11	No Corrosion on Magnesium Alloy	Pass
Sulphur Content	6.12	< 200 ppm	41 ppm
Halogen Content	6.12	< 200 ppm	31 ppm
Solids Content	6.13	9.0 % – 15.0 % w/w	15 % w/w
Developer Performance	6.15	Equal to Std	Pass
Re-dispersability	6.16	Readily dispersed	Pass
Density of Carrier Fluid	6.17	0.746 – 0.825 g/cm^3	0.812 g/cm^3

Vorstehende Angaben sind die Ergebnisse unserer Qualitätsprüfung. Sie entbinden den Käufer nicht von einer Eingangsprüfung und haben nicht die Bedeutung, die Eignung des Produktes für einen konkreten Einsatzzweck zuzusichern.

The above information is derived from our quality checks. It does not relieve the purchaser from examining the product upon delivery and gives no assurance of the product for any particular purpose.

Certification is issued under the auspices of the Quality Assurance Manager.

Authorised Employee)

For and on behalf of MAGNAFLUX (A DIVISION OF ITW LTD)

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Faraday Road, South Dorcan Industrial Estate,
Swindon, Wiltshire, SN3 5HE, UK

Tel: +44 (0)1793 524566 Fax: +44 (0)1793 490459
Email: sales@magnaflux.co.uk www.eu.magnaflux.com